

**ARTICLE:** 1C CLASSICBASE  
**ITEM-NO.:** CB 823  
**SYSTEM:** Solvent-Based, 1C Primer For Glass



## PRODUCT PROPERTIES

JORDAN CLASSICLINE are reliable solvent-based lacquer systems, which are particularly fast-drying and economical.

1C CLASSICBASE CB 823 is a transparent, solvent-based, 1C primer for glass which acts as an intermediate layer to achieve an intensive bond between the glass surface and the later applied lacquer.

CB 823 is characterised by:

- easy-to-use
- extra fast drying

## SCOPE OF APPLICATION

Suitable for coatings of:

- glass

## TECHNICAL DATA

- Colour: transparent
- Gloss level: -
- Viscosity: 9-11 s DIN 53211/ 4 mm
- Density: approx. 0,7875 g/cm<sup>3</sup>

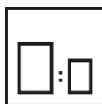

## APPLICATION



Application quantity (g/m <sup>2</sup> )	30-50
Quantity of applied layers	1
Jet nozzle (mm)	1,2-1,5
Air pressure (bar)	2,0-3,0
Material pressure (bar)	

## DRYING

## HARDENER, THINNER, RETARDER

Dust-dry after	10 min		Hardener	-
Sandable after				
Overcoatable after	10-20 min			
Stackable after				
Completely dried after			Thinner	-
Cured after				
( at 20 °C and 35-65 % relative humidity and depending on the applied quantity)			Retarder	-

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## STORAGE



Store material in a tightly closed container and under dry and cool conditions. Protect from frost.

### Shelf life:

CB 823: 6 months

(when stored in the original unopened containers)

## CLEANING



Clean tools immediately after use with

- Nitro-Thinner V 1415 or
- DD-Thinner V 2244 or
- UNI-WASHING SOLVENT 803

## SPECIAL GUIDANCE

- Stir well before using!
- The substrates which should be varnished have to be conditioned 12 hours before varnishing.
- It is recommended to perform preliminary trials to test the suitability of the coating system with the desired substrate.
- The surfaces have to be perfectly sanded, dry, free of grease, oil and silicones before the application.
- Protect the containers from drying out and always close them tightly immediately after removing the material.
- Solvent-based products are flammable, also during processing and drying.
- High humidity must be avoided at all costs. Humidity of 65-70% leads to longer drying times. The indicated times depend on the application quantity, the room temperature and the relative humidity.
- If too much 1K CLASSICBASE 823 is applied, this may result in whitish spots and streaks that interfere with the subsequent paint appearance.
- The system is supplied ready for use and must not be thinned. Apply the glass primer by wiping or spraying.
- Primed surfaces should be recoated within a short time (10-20 min) so that the effect is not unnecessarily reduced by air humidity.
- The surfaces can be overpainted with JORA-COLOR JC 150 and HIGH-SOLID COLOR H6000.

## TESTING STANDARDS

### Safety guidance:

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